

ArmGrout HF 66

(Formerly known as MYK Anchor HF 66)

Polyester Resin Anchor Grout



TECHNICAL DATA SHEET

Product Description

ArmGrout HF 66 is polyester based two component resin system specially made to give excellent anchorage .ArmGrout HF 66 can be used to an anchor size of 25mm Diameter into concrete, rock, masonry or brick work where high speed of installation and early application of load is required.

Uses

- Rock bolting (in tunnels etc.)
- Fixing of foundation bolts
- Fixing of reinforcement

Features and Benefits

- Rapid Strength gain
- Corrosion resistant
- Non-expansive
- Can be applied even underwater
- Good thixotropy consistency
- Vibration resistant

Application Methodology

Method of Use: Hole preparation:

For optimum performance of the ArmGrout Anchor grout the hole should be rough sided & dust free holes, can be clean by water, cast hole should preferably be inverse dovetail configuration.

Bar preparation:

Bar should be free from oil and grease, and all flaky rust should be remove.

Mixing:

The two parts of the Resin and the modified filler should be thoroughly mixed preferably by a mechanical mixer (maximum for 2 to 3 minutes) until a uniform mixture is obtained. As the working pot life is very less (approx. 10 minutes), need to place the material immediately after the thoroughly mixing..

Placing:

The required quantity of the material ArmGrout HF 66 should be poured gradually into the cleaned hole and the bolt or reinforced rod is pressed into such that it touches the bottom of the hole and then the resin grout fills the annual space.

Once the bolt or rod is in position under any circumstances it should not be disturbed and it should be allowed to set.

Cleaning:

Any mixing tools etc. should be cleaned within the pot life of the grout. FloArm Tool Clean can be used for this purpose.

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Quantity Estimating Guide:

Table mentioned below indicates approximate weight of ArmGrout HF 66 grout required in grams for 100 mm hole depth.

Hole diameter in MM	Bolt / bar diameter in mm			
	12	16	20	25
20	50	0	--	--
25	100	80	--	--
32	160	140	120	80
38	--	240	200	150
45	--	--	300	260
50	--	--	--	360
62	--	--	--	--

* These figures allow for a 25% wastage factor.

* If the anchor is in very old concrete, masonry or brickwork the wastage factor should be increased.

The above figure is calculated for 100 mm deep hole.

Properties Gel time Temp(0c)	Gel time (min) before
20	20
30	12
40	08

Technical Data

Description	Two components pre-weight system
Consistency of the mixed material	Flow able
Colour	Dark brownish grey
Pot life at 25° C	Approx 10 minutes
Mixed density	1.90 -2.00 gm/cc at 30°C
Compressive strength @30°C ((BS6319 Part2: 1983))	
3 hrs.: Minimum	30 N/mm2
7 days: Minimum	60 N/mm2
Minimum curing required before loading	
and above at 30°C	3hrs
and above at 20°C	8 Hrs

Chemical Resistance:

The cured resin is resistant to fresh and salt water, petrol, oils, grease and most acids, alkalis and solvents.

After the minimum time required before loading, the grout typical attains compressive strength more than 30N/mm².

ArmGrout HF 66 is used where the difference between the whole diameter and bar diameter is as below

- The high strength of the cured resin permits strong anchors to be created. The ultimate bond strength developed depends upon:
- Strength of host material
- Length of resin bond to bar
- Hole preparation and formation
- Type and dimension of bar

The following formula may be used to determine the minimum depth of installation for Type 1 re bar bolts, to ensure the shear stress within the concrete is kept within the limits.

$$\text{Minimum hole depth (mm)} = \frac{69(d_b)^2}{S(d_h)}$$

Where

S is permitted shear stress in concrete (N/mm²)

db is bar diameter (mm)

dh is hole diameter (mm)

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Packaging

Available in 1 Kg packing
{Base (Liquid) + Hardener (Powder)}

Storage and Shelf Life

6 Months from date of manufacturing if stored in cool & dry place under shaded area in sealed air tight packing condition.

Product Categories Available



Legal Note

The information, and, in particular, the recommendations relating to the application and end-use of MYK Arment products, are given in good faith based on MYK Arment current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with MYK Arment's recommendations. In practice, the difference in materials, substrates and actual site conditions are such that no warranty in respect of merchant ability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application & purpose. MYK Arment reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local product data sheet for the product concerned, copies of which will be supplied on request.

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